

ONHU05

FACE MILLING



NEW!

- 16 Corner insert for roughing and finishing.

Features

- Extremely effective for Face Milling applications of Ap upto 2.5mm.
- Small insert with 16 corner can help with economics of scale and increase productivity.
- Small insert size can enable working on low power machines as well.
- Two geometries - F & R for finishing & roughing.
- Multiple Grades for all kinds of application:
 - XT840 → for steel (1 choice) & CI (2nd choice)
 - XT930 → for soft steels & S.S & Inconel
 - XT930-C → for Forging Steels & Stainless Steel.
 - XK3225 → CVD grade for Cast Iron Machining.
- Cutters available in Dia 40 (Z-4), 50 (Z-5), 63 (Z-6), 80 (Z-7), 100(Z-8), 125(Z-10), 160(Z.12)
- Fine pitch cutters also available on request.

ONHU05		
Product Description	ONHU050408 AR-XT930-C	
Material & Hardness	ULL.2/SS Alloy (D1 48 15)	
Parameters	Competitor (D)	XCUT
Depth of Cut	1	1
Vc: m/min	126	100
Fz: mm/tooth	0.1	0.14
Improved Productivity By 16% and Tool Life By 100%		

