



Innovative solutions
Indian values



DELTA CBN



APPLICATION OF DELTA CBN INSERT

XCUT GRADE	MACHINING MODEL	FEATURE	MACHINED MATERIAL	APPLICATION
XBK3000	<ul style="list-style-type: none"> Rough machining Semi-finishing 	<ul style="list-style-type: none"> Excellent impact & wear resistance Excellent universal performance 	<ul style="list-style-type: none"> High nickel-chromium, high hardness alloy cast iron and cast high speed steel Gray cast iron High manganese steel 	<ul style="list-style-type: none"> Roll, slurry pump Brake disc Rolling mortar wall Brake drum Parts of compressor
XBK7000	<ul style="list-style-type: none"> Semi-finishing Finishing 	<ul style="list-style-type: none"> Good impact and wear resistance Excellent universal performance 	<ul style="list-style-type: none"> Quenched steel (HRC45-HRC70) Surface hardened material 	<ul style="list-style-type: none"> Gear Bearing Mining machinery Parts of compressor

GRADE AND SPECIFICATION

XCUT GRADE	INSERT	RADIUS	CHAMFER
XBK 3000/7000	CNGA1204	04	S01020
		08	S02020
	WNGA0804	08	S02020
		12	S02020
	TNGA1604	04	S01020
		08	S01020
	VNGA1604	04	S01020
		08	S01020
		12	S01020